

A multi-purpose medium strength material with excellent moldability and moderate strength.

Property	Test Method, Unit	Properties	Test Method, Unit	Properties
<b>Physical and Mechanical Properties</b>				
Impact Strength, Notched Izod	ASTM D256, FT- LBS/IN	3 – 4	ISO-179, kJ/m <sup>2</sup>	15 – 20
Flexural Strength	ASTM D790, PSI	15 – 18,000	ISO-178, MPa	103 – 124
Flexural Modulus	ASTM D790, 10 <sup>6</sup> PSI	1.9	ISO-178, GPa	13
Tensile Strength	ASTM D638, PSI	5 – 7,000	ISO-527, MPa	34
Compressive Strength	ASTM D695, PSI	22,000	ISO-604, MPa	152
Water Absorption	ASTM D570, %	0.15	ISO-62, %	0.15
Specific Gravity	ASTM D792, G/CM <sup>3</sup>	1.95	ISO-1183, --	1.95
Shrinkage	ASTM D955, IN/IN	0.001 – 0.003	ISO-2577, %	0.10 – 0.30
Hardness	ASTM D2583, Barcol	30 – 40	ASTM D2583, Barcol	30 – 40
Bulk Factor App.	ASTM D1895, --	1	ASTM D1895, --	1
<b>Electrical Properties</b>				
Dielectric Strength	ASTM D149, kV/in	270	ISO-243, kV/mm	11
Arc Resistance	ASTM D495, Seconds	180+	ASTM D495, Seconds	180+
<b>Thermal &amp; Flame Retardant Properties</b>				
Heat Deflection Temperature @ 264PSI	ASTM D648, °F	> 500	ISO-75, °C	> 260
Flame Resistance				
@ 1.5mm	UL94	HB	UL94	HB

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